

Work Order ID 80079

80079

Page 1

February-09-12 1:34:03 PM

Item ID: D4595-051

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Pedal Lock Assembly

Start Date: 09/02/2012 Start Qty: 1.00 (2) *1*

Cust Item ID:

Required Date: 23/02/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: M.C.J. Date: 12/02/09

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4595

A

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

(1) FF 12-03-05

110

0.00

110

Small Fab

Memo

0.00

Small Fab

1- assemble per dwg

(1) FF 12-03-05

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

S 12/03/06

(1) _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80079***80079***

Page 2

February-09-12 1:34:03 PM

Item ID: D4595-051 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Pedal Lock Assembly
Start Date: 09/02/2012 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 23/02/2012 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/4/5 SD PD

12/4/5

U 120402

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

February-09-12 1:34:07 PM

Page 1

Work Order ID: 80079

80079

Parent Item: D4595-051

D4595-051

Parent Item Name: Pedal Lock Assembly

Start Date: 09/02/2012

Required Date: 23/02/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-02-09 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3384-041		Manufactured	No				Each	0.0000		1			
-----------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

D3384-041

Cyclic Sock Assembly

HX-81		Purchased	No				Each	51.0000		1			
-------	--	-----------	----	--	--	--	------	---------	--	---	--	--	--

HX-81

1/4"-20 SHCS 3/8" long

Location

Loc Qty

Loc Code

ST 120773
120357

50
50

ST390

114383

1
1

AN960-416	NAS1149F0463P	Purchased	No				Each	0.0000		2			
-----------	---------------	-----------	----	--	--	--	------	--------	--	---	--	--	--

AN960-416

Washer

D3373-5		Manufactured	No				Each	69.0000		1			
---------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

D3373-5

Cam Lock

Location

Loc Qty

Loc Code

ST039

78439

18
18

ST040

22383

51
51

B 80852 **

① FF 12-03-05

**

① FF 12-03-05

**

① FF 12-03-05

**

① FF 12-03-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

February-09-12 1:34:07 PM

Page 2

Work Order ID: 80079

80079

Parent Item: D4595-051

D4595-051

Parent Item Name: Pedal Lock Assembly

Start Date: 09/02/2012

Required Date: 23/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3385-3 Manufactured No

Each 86.0000 1

D3385-3

**

Hinge

① FF 12-03-05

Location

Loc Qty

Loc Code

ST041

86

22387

86

Each 0.0000

1

D4495-1 Manufactured No

D4495-1

**

Upper-lower attach block

B 80080

① FF 12-03-05

D4595-3 Manufactured No

Each 0.0000

D4595-3

**

Cover

B 80081

① FF 12-03-05

MS51957-41 Purchased No

Each 80.0000 5

MS51957-41

**

Screw

① FF 12-03-05

Location

Loc Qty

Loc Code

ST295

80

120177

80

Each 20.0000

5

97395A461 Purchased No

97395A461

**

Dowel Pin

① FF 12-03-05

Location

Loc Qty

Loc Code

GA

20

120146

20

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

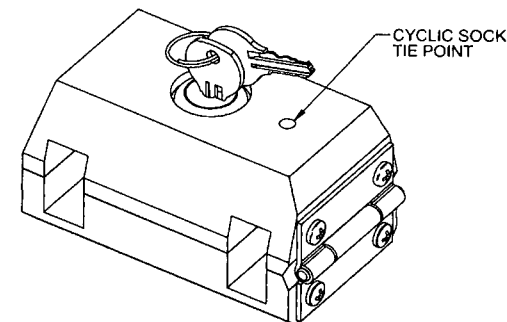
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

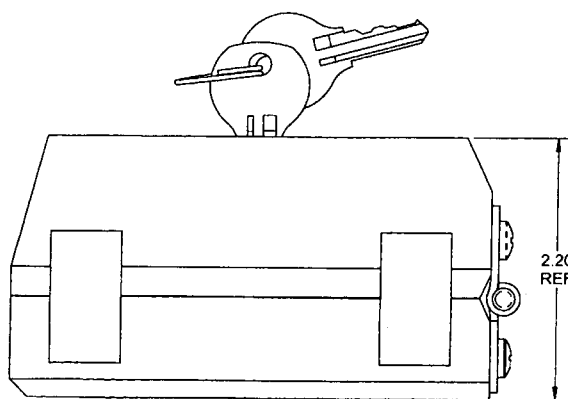
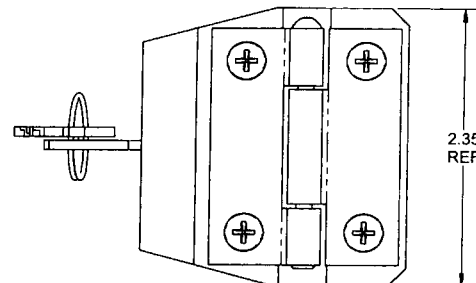
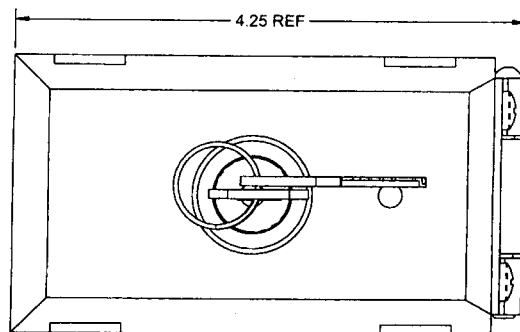
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	QTY -051	P/N	DESCRIPTION
	X		D4595-041	TAIL ROTOR DISABLING KIT
	1	X	D4595-051	PEDAL LOCK
	1		D3384-041	CYCLIC SOCK
	1		HX-81	SCREW, SKT-HD
	2		AN960-416	WASHER FLAT
1		1	D3373-5	CAM LOCK ASSEMBLY
2		1	D3385-3	HINGE
3		1	D4595-1	BASE
4		1	D4595-3	COVER
5		6	MS51957-41	PH-HD SCREW, #8
6		2	97395A461	DOWEL PIN (MCMASTER CARR)



80079 M.C.J
12/02/09



D4595-051 PEDAL LOCK

RELEASED
2012-07-02

A	NEW ISSUE	RP	12.01.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	MP	DRAWING NO.	REV. A
MFG. APPR.		D4595	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		PEDAL LOCK ASSEMBLY	NTS
DATE	12.01.30	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

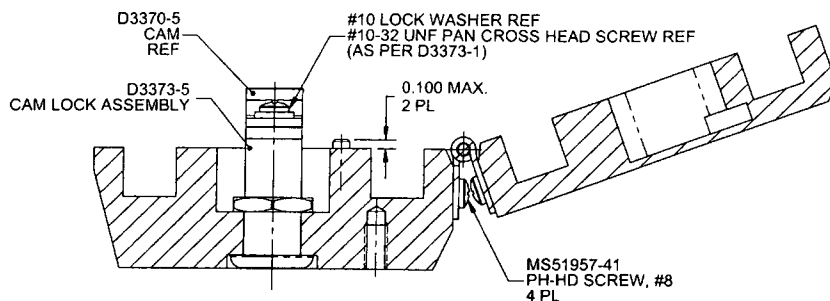
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

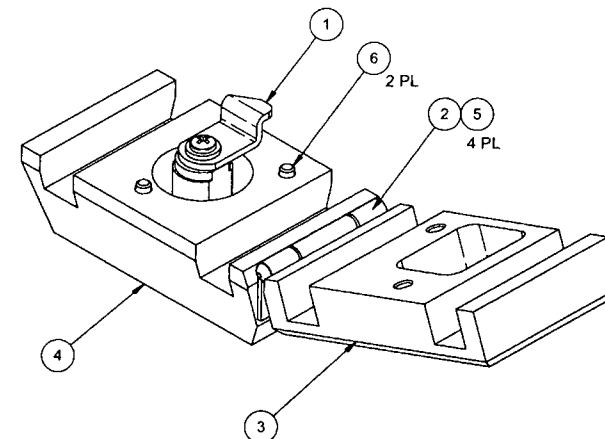
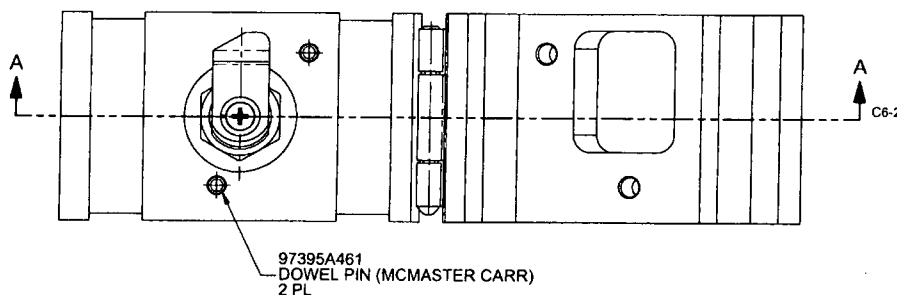
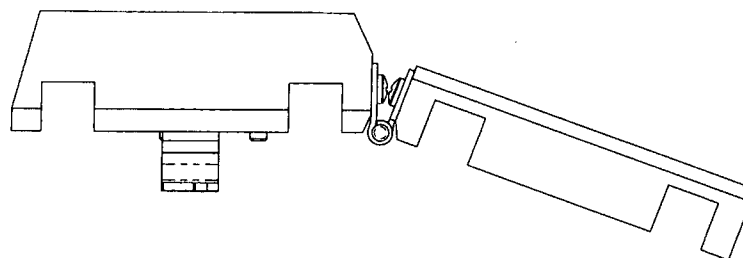
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

80079



SECTION A-A B4-2



- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.75 lbs

D4595-051 PEDAL LOCK ASSEMBLY

DESIGN	RP	DART AEROSPACE LTD	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MP	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4595	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	PEDAL LOCK ASSEMBLY	NTS
DATE	12.01.30	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

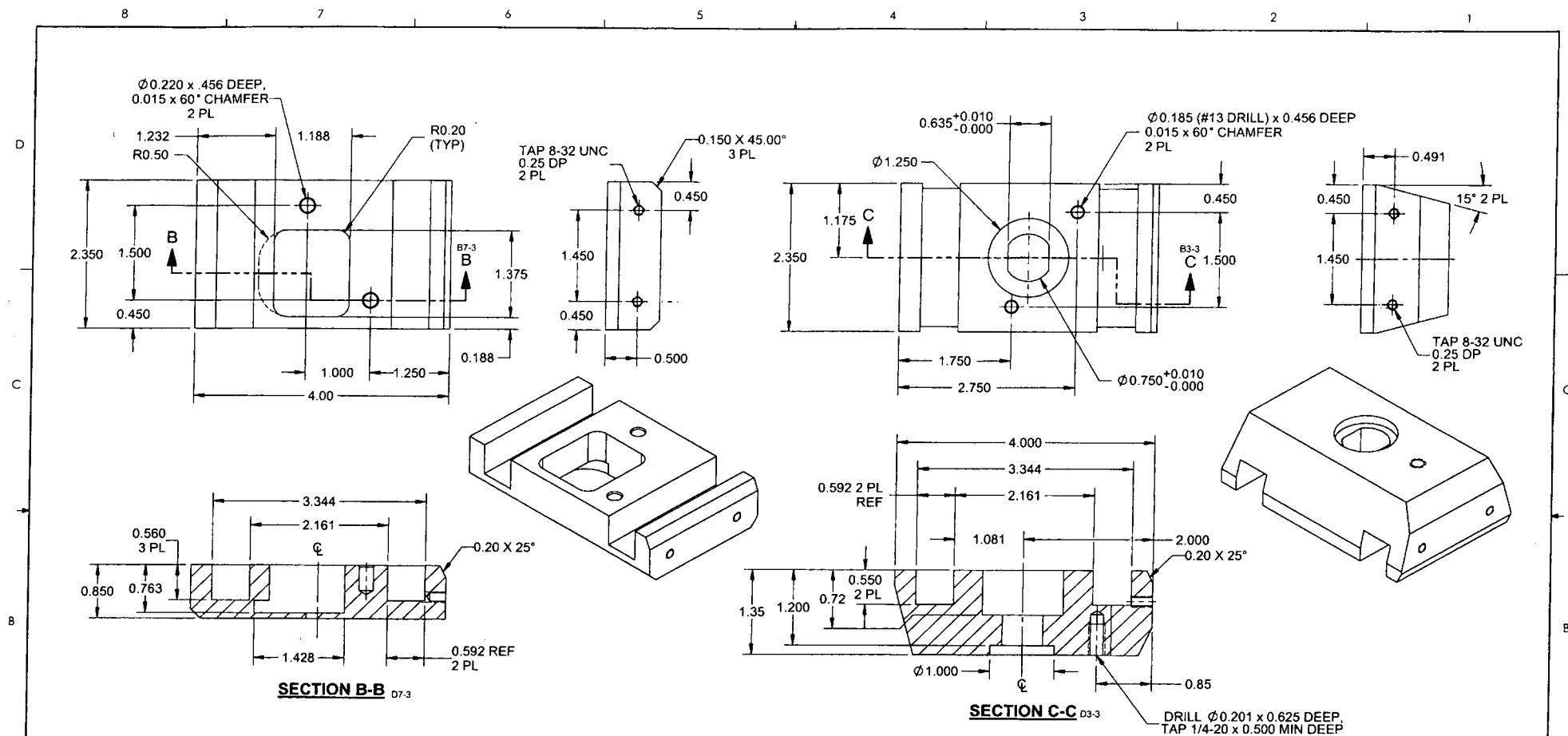
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

80079



NOTES:

- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221 REF. DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) MASK INSIDE HOLES PRIOR TO FINISH

D4595-3 COVER

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	MP	DRAWING NO. D4595	REV. A
MFG. APPR.		SHEET 3 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		PEDAL LOCK ASSEMBLY	NTS
DATE	12.01.30	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

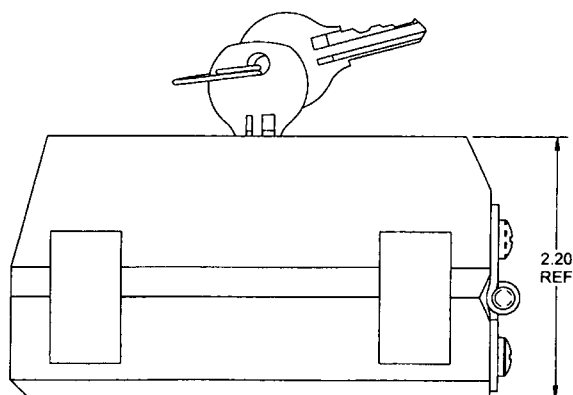
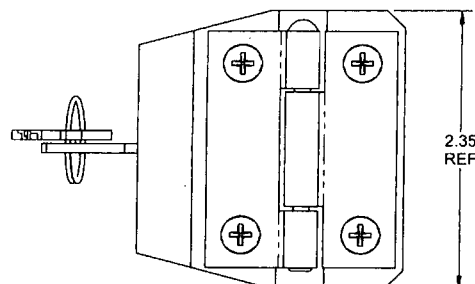
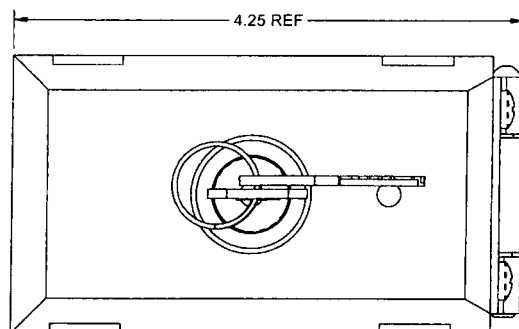
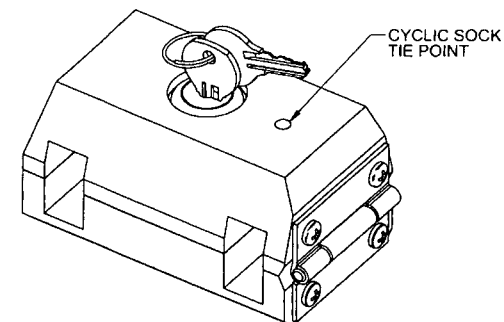
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

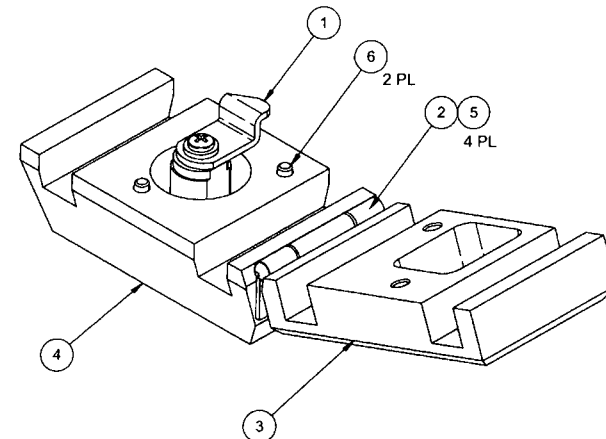
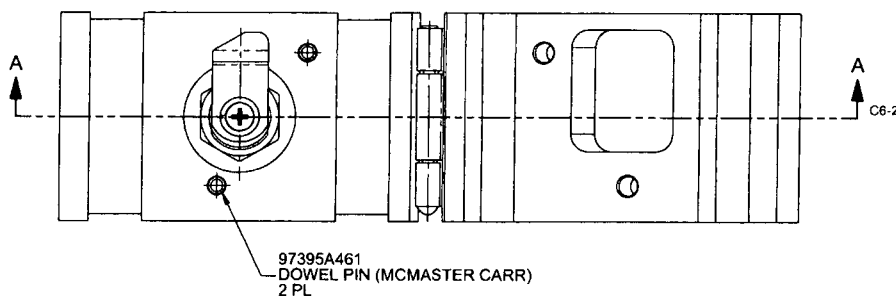
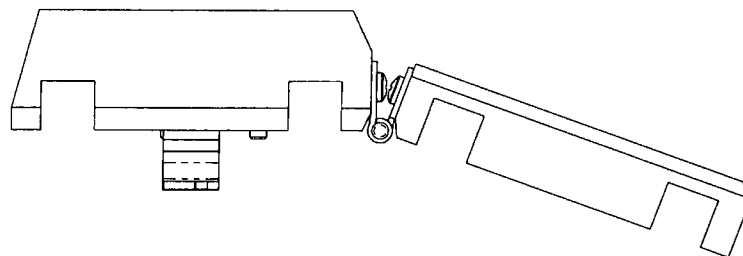
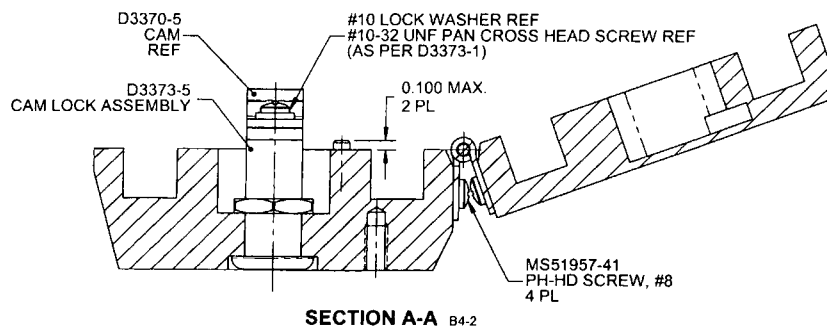
ITEM	QTY -041	QTY -051	P/N	DESCRIPTION
	X		D4593-041	TAIL ROTOR DISABLING KIT
	1	X	D4593-051	PEDAL LOCK
	1		D3384-041	CYCLIC SOCK
	1		HX-81	SCREW, SKT-HD
	2		AN960-416	WASHER FLAT
1		1	D3373-5	CAM LOCK ASSEMBLY
2		1	D3385-3	HINGE
3		1	D4593-1	BASE
4		1	D4593-3	COVER
5		5	MS51957-41	PH-HD SCREW, #8
6		2	97395A461	DOWEL PIN (MCMaster CARR)



D4593-051 PEDAL LOCK

RELEASED
2012-02-23

A	NEW ISSUE	RP	12.02.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	MP	DRAWING NO.	REV. A
MFG. APPR.	MP	D4593	SHEET 1 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	N/A	PEDAL LOCK ASSEMBLY	NTS
DATE	12.02.17	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR CONTAINED FILE TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

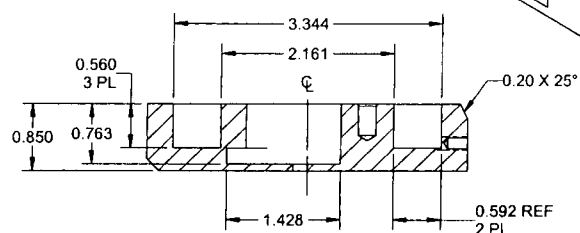
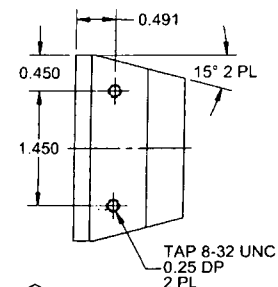
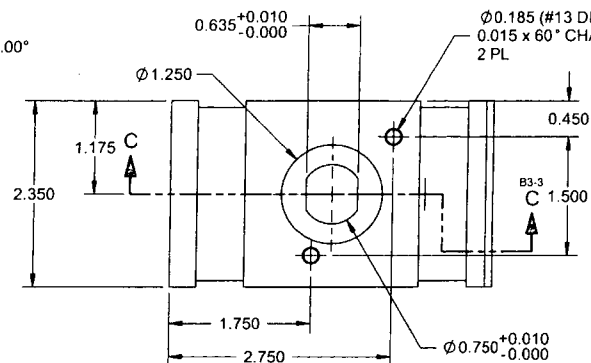
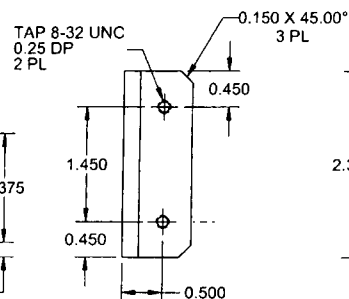
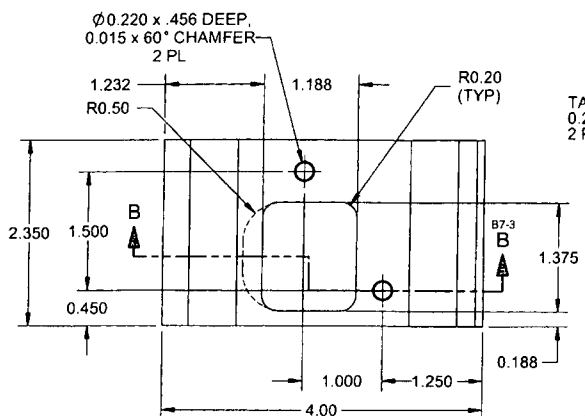


- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.75 lbs

D4593-051 PEDAL LOCK ASSEMBLY

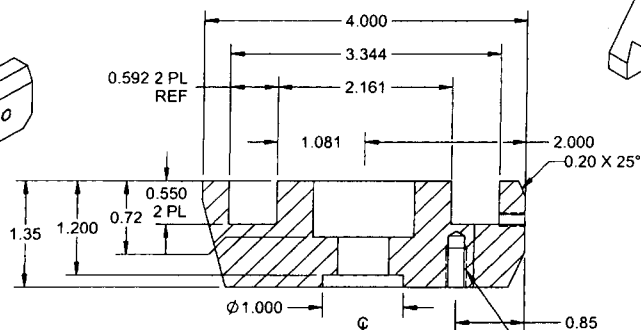
DESIGN	RP	DART AEROSPACE LTD	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MP	DRAWING NO.	REV. A
MFG. APPR.		D4593	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		PEDAL LOCK ASSEMBLY	NTS
DATE	12.02.17	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED
2012-02-23



SECTION B-B D7-3

D4593-1 BASE



SECTION C-C D3-3

D4593-3 COVER

DRILL $\phi 0.201 \times 0.625$ DEEP,
TAP 1/4-20 $\times 0.500$ MIN DEEP

NOTES:

- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) MASK INSIDE HOLES PRIOR TO FINISH

RELEASED
2012-02-23

DESIGN	RP	DART AEROSPACE LTD	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MP	DRAWING NO.	REV. A
MFG. APPR.		D4593	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		PEDAL LOCK ASSEMBLY	NTS
DATE	12.02.17	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Work Order ID 82614

April-03-12 11:40:30 AM

82614

Page 1

Item ID: D4593-051

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Pedal Lock Assembly

Start Date: 4/03/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/03/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4593

A

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

110

110

Small Fab

Memo

0.00

Small Fab

1- assemble per dwg

0.00

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

See attached h
2/12/12
w/o 80079

Work Order ID 82614***82614***

Page 2

April-03-12 11:40:30 AM

Item ID: D4593-051

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Pedal Lock Assembly

Start Date: 4/03/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/03/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Picklist Print

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Page 1

Work Order ID: 82614

Parent Item: D4593-051

Parent Item Name: Pedal Lock Assembly

Start Date: 4/03/12

Required Date: 4/03/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-02-27 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3384-041 Cyclic Sock Assembly		Manufactured	No				Each	0.0000		1			
HX-81 1/4"-20 SHCS 3/8" long		Purchased	No				Each	87.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		50							
				120357		50							
				ST390		37							
				114383		1							
				120773		36							
AN960-416 Washer	NAS1149F0463P	Purchased	No				Each	0.0000		2			
D3373-5 Cam Lock		Manufactured	No				Each	61.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST039		10							
				78439		10							
				ST040		51							
				22383		51							
D3385-3 Hinge		Manufactured	No				Each	72.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST041		72							
				22387		72							
D4495-1 Upper-Lower Attach Block		Manufactured	No				Each	0.0000		1			
D4595-3 Cover		Manufactured	No				Each	0.0000		1			

Picklist Print

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Page 2

Work Order ID: 82614

Parent Item: D4593-051

Parent Item Name: Pedal Lock Assembly

Start Date: 4/03/12

Required Date: 4/03/12

Start Qty: 1.00

Required Qty: 1.00

MS51957-41 Purchased No Each 47.0000 5
Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST295	47	
120177	47	

97395A461 Purchased No Each 35.0000 2
Dowel Pin

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	5	
120146	5	
ST378	30	
120954	30	

D4595-051

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Shop Packet Print

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